Reliability Qualification Report

for

DDRIIIL SDRAM with Pb/Halogen Free

(256M×16, 30nm SDRAM AS4C256M16D3LB-12BCN)

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1. Information

Product	4Gb DDRIIIL SDRAM
Device	AS4C256M16D3LB-12BCN
Technology	30nm
Function	256M*16 DDRIIIL

Package Type	96B FBGA
Substrate	BT
Solder Ball	Sn-Ag-Cu solder ball
Molding Compound	Epoxy, UL94V0
Package Size	9*13.5 mm^2

2. Life Test

Test Items	Test Conditions	Sample Size	Stress Hours	Results (Number of failures)
2.1 High Temperature Operation Life Test *	Ta = 125 ℃; VDD =1.5V	231	168hrs 500hrs	0/231 0/231
2.2 Low Temperature Operation Life Test *	Ta = -10 ℃; VDD =1.5V	77	168hrs 500hrs	0/77 0/77

Remark:

*. Preconditioning

1) Temp. Cycling (-65C/+150C) 20 cycles
2) High temp. storage 125'C baking = 10h
3) 30C/ 70%RH 192h moisture soak (JEDEC level3)
4) Reflow. 3time (J-STD-020)

3. Environmental Test

Test Items	Test Conditions	Sample Size	Stress Hours	Results (Number of failures)
3.1 High Temperature Storage Life Test *	Ta. = 150℃	77	168hrs 500hrs	0/77 0/77
3.2 Temperature Cycle Test *	Ta.= -65℃ / +150℃	231	200 cycs 500cycs	0/231 0/231
3.3 Highly Accelerated Temperature and Humidity Stress *	Ta. = 110℃/ 85%RH; VDD = 1.6V	231	168hrs 264hrs	0/231 0/231

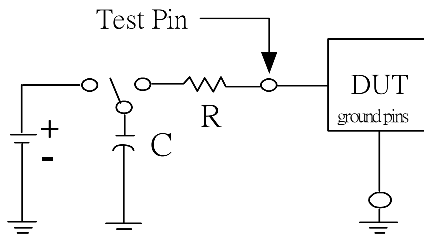
Remark:

*. Preconditioning

1) Temp. Cycling (-65C/+150C) 20 cycles
2) High temp. storage 125'C baking = 10h
3) 30C/ 70%RH 192h moisture soak (JEDEC level3)
4) Reflow. 3time (J-STD-020)

4. ESD Sensitivity

4.1 Human Body Model (HBM) Test Circuit



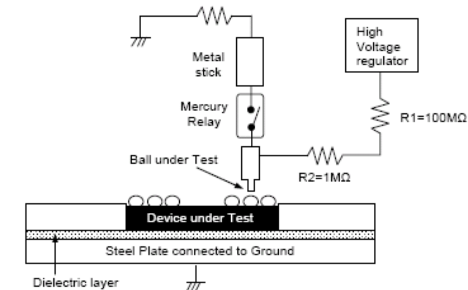
* Human Body Model (HBM)

◦ Capacitance : 100 pF, Resistance : 1.5 KΩ
3 pulses per polarity
1 sec interval between pluses

◦ Sample size : 3ea

◦ Stress Voltage : >±2000V

4.2 Charge Device Model (CDM) test circuit:



◦ Direct charging method
3 pulses per polarity
1 sec interval between pluses

◦ Sample size : 3 ea

◦ Stress Voltage : >±1000V (Corner Balls)
> ±500V (All other Balls)

4.2 Reference: HBM: MIL-STD-883 Method 3015.8-2012; CDM: ESD S5.3.1-2009

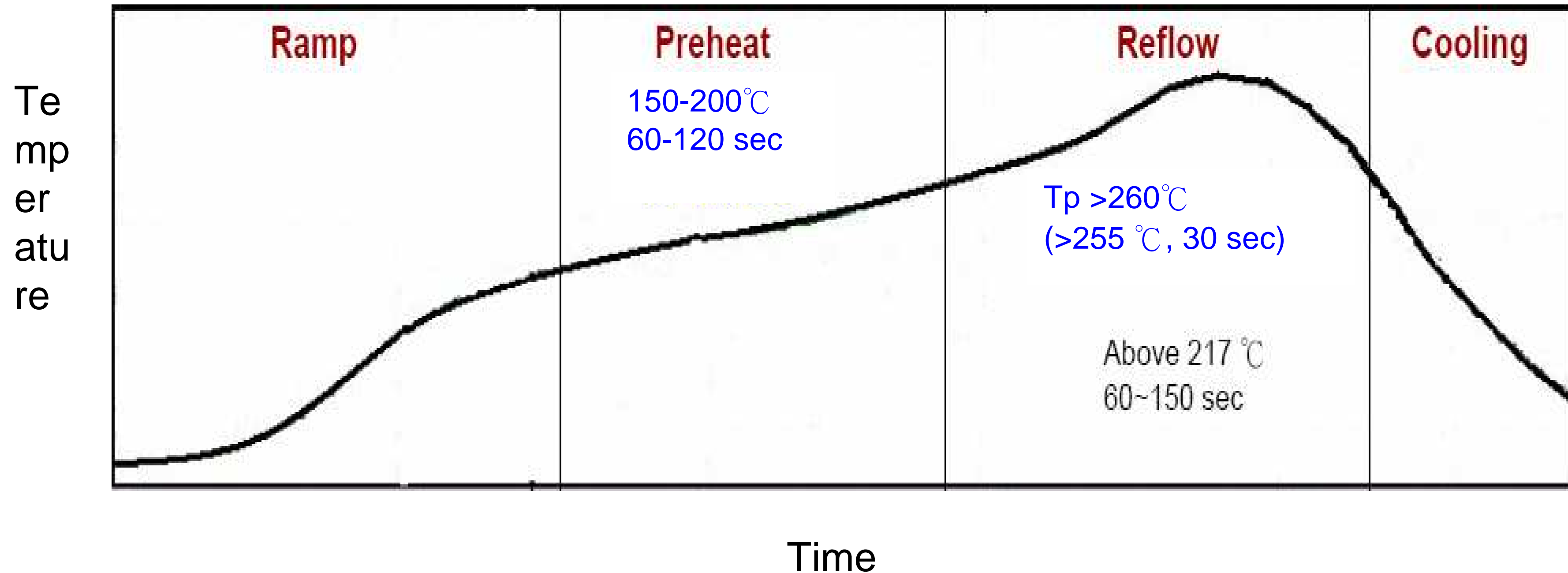
4.3 Test Result : **HBM : > 2000V; CDM : > 1000V (Corner Balls)**
> 500V (All other Balls)

5. Latch-up Test

Test Items	Test Conditions	Sample Size	Results (Number of failures)
5.1 I-test (I/O pin current pulse injection)	>±200mA ; Tc = 95 ℃	6 ea	0/6
5.2 V-supply over voltage test	>±2.36V ; Tc = 95 ℃	6 ea	0/6

5.2 Reference: Test procedure in according to EIA/JESD 78, test temp. is Class2 and failure criteria is Level A.

6. IR-reflow Profile



1. The IR reflow profile follows the IPC/JEDEC J-STD-020D.1.
2. Ramp up rate: 3 ℃/sec max., Ramp down rate: 6 ℃/sec max..
3. The maximum temperature should be limited to 260 ℃.
4. Time above liquidus temperature (217 ℃) should be 60~150 sec.
5. The re-flow should not be repeated for more than 3 times.
6. Time 25 °C to peak temperature should be 8 minutes maximum.